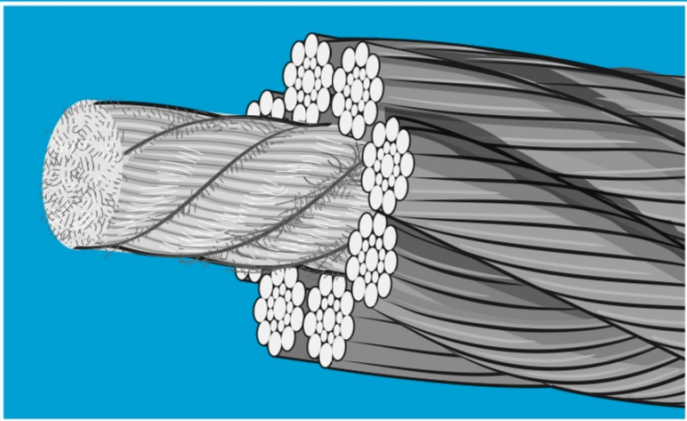
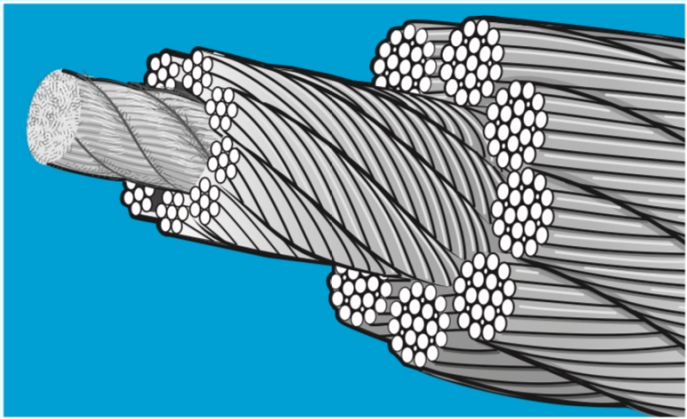


**Natural  
Fiber Core**



**Mixed  
Core**



**IWRC  
(Steel  
Core)**

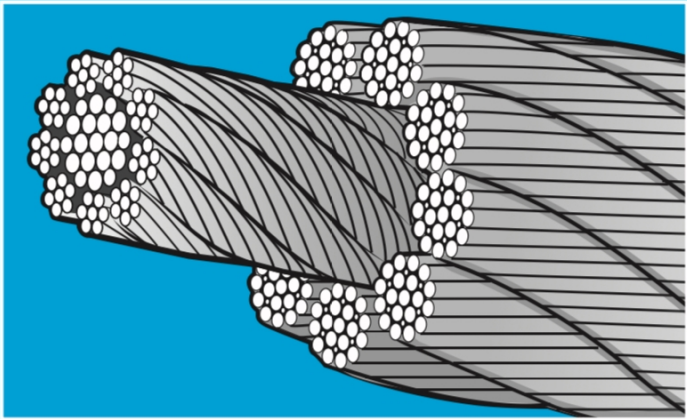
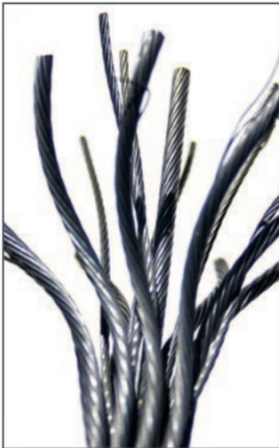


figure 2



*Sisal Core*



*Steel Core*



*Synthetic Core*